

SABRE AIRCRAFT TOOLS

Aircraft Jobber Length Drills



Size		Decimal Equivalent	Flute Length	OAL	Type B-135° Split Point HSS NAS-907 Part No.	Type J-135° Split Point Cobalt NAS-907 Part No.
Fractional	Wire Gage					
16/64	A	.2349	2-5/8	3-7/8	SA131445	SA137175
	B	.2344	2-5/8	3-7/8	SA131446	SA137176
	C	.2380	2-3/4	4	SA131447	SA137177
1/4	D	.2420	2-3/4	4	SA131448	SA137178
	E	.2460	2-3/4	4	SA131449	SA137179
	F	.2500	2-3/4	4	SA131450	SA137180
	G	.2570	2-7/8	4-1/8	SA131452	SA137182
17/64	H	.2610	2-7/8	4-1/8	SA131453	SA137183
	I	.2656	2-7/8	4-1/8	SA131454	SA137184
	J	.2660	2-7/8	4-1/8	SA131455	SA137185
	K	.2720	2-7/8	4-1/8	SA131456	SA137186
9/32	L	.2770	2-7/8	4-1/8	SA131457	SA137187
	M	.2810	2-15/16	4-1/4	SA131458	SA137188
	N	.2812	2-15/16	4-1/4	SA131459	SA137189
	O	.2900	2-15/16	4-1/4	SA131460	SA137190
19/64	P	.2950	3-1/16	4-3/8	SA131461	SA137191
	Q	.2969	3-1/16	4-3/8	SA131462	SA137192
	R	.3020	3-1/16	4-3/8	SA131463	SA137193
5/16	S	.3125	3-3/16	4-1/2	SA131464	SA137194
	T	.3160	3-3/16	4-1/2	SA131465	SA137195
	U	.3230	3-5/16	4-5/8	SA131466	SA137196
21/64	V	.3281	3-5/16	4-5/8	SA131467	SA137197
	W	.3320	3-7/16	4-3/4	SA131468	SA137198
	X	.3390	3-7/16	4-3/4	SA131469	SA137199
11/32	Y	.3437	3-7/16	4-3/4	SA131470	SA137200
	Z	.3480	3-1/2	4-7/8	SA131471	SA137201
		.3580	3-1/2	4-7/8	SA131472	SA137202
23/64		.3594	3-1/2	4-7/8	SA131473	SA137203
		.3680	3-5/8	5	SA131474	SA137204
		.3750	3-5/8	5	SA131475	SA137205
3/8		.3770	3-5/8	5	SA131476	SA137206
		.3860	3-3/4	5-1/8	SA131477	SA137207
		.3906	3-3/4	5-1/8	SA131478	SA137208
25/64		.3970	3-3/4	5-1/8	SA131479	SA137209
		.4040	3-7/8	5-1/4	SA131480	SA137210
		.4062	3-7/8	5-1/4	SA131481	SA137211
13/32		.4130	3-7/8	5-1/4	SA131482	SA137212
		.4219	3-15/16	5-3/8	SA131483	SA137213
		.4375	4-1/6	5-1/2	SA131484	SA137214
7/16		.4531	4-3/16	5-5/8	SA131485	SA137215
29/64		.4687	4-5/16	5-3/4	SA131486	SA137216
15/32		.4844	4-3/8	5-7/8	SA131487	SA137217
31/64		.5000	4-1/2	6	SA131488	SA137218
1/2						

Safety Precaution: Read and follow all safety and operating instructions.

WARNING: Face and eye protections must be worn while operating power tools, per ANSI B186.1

Products and specifications subject to change without prior notice.



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Aircraft Extension Drills

Size		Decimal Equivalent	Flute Length	6" 135° Split Point	12" 135° Split Point	6" 135° Split Point	12" 135° Split Point
Fractional	Wire Gage			HSS Part No.	HSS Part No.	Type J NAS-907 Cobalt	Type J NAS-907 Cobalt
	60	.0400	11/16	SA136673	SA136789	SA138673	SA139789
	59	.0410	11/16	SA136672	SA136788	SA138672	SA139788
	58	.0420	11/16	SA136671	SA136787	SA138671	SA139787
	57	.0430	3/4	SA136670	SA136786	SA138670	SA139786
	56	.0465	3/4	SA136669	SA136785	SA138669	SA139785
3/64		.0469	3/4	SA136600	SA136700	SA138600	SA139700
	55	.0520	7/8	SA136668	SA136784	SA138668	SA139784
	54	.0550	7/8	SA136667	SA136783	SA138667	SA139783
	53	.0595	7/8	SA136666	SA136782	SA138666	SA139782
1/16		.0625	7/8	SA136601	SA136701	SA138601	SA139701
	52	.0635	7/8	SA136665	SA136781	SA138665	SA139781
	51	.0670	1	SA136664	SA136780	SA138664	SA139780
	50	.0700	1	SA136663	SA136779	SA138663	SA139779
	49	.0730	1	SA136662	SA136778	SA138662	SA139778
	48	.0780	1	SA136661	SA136777	SA138661	SA139777
5/64		.0781	1	SA136602	SA136702	SA138602	SA139702
	47	.0785	1	SA136660	SA136776	SA138660	SA139776
	46	.0810	1-1/8	SA136659	SA136775	SA138659	SA139775
	45	.0820	1-1/8	SA136658	SA136774	SA138658	SA139774
	44	.0860	1-1/8	SA136657	SA136773	SA138657	SA139773
	43	.0890	1-1/4	SA136656	SA136772	SA138656	SA139772
	42	.0935	1-1/4	SA136655	SA136771	SA138655	SA139771
3/32		.0938	1-1/4	SA136603	SA136703	SA138603	SA139703
	41	.0960	1-3/8	SA136654	SA136770	SA138654	SA139770
	40	.0980	1-3/8	SA136653	SA136769	SA138653	SA139769
	39	.0995	1-3/8	SA136652	SA136768	SA138652	SA139768
	38	.1015	1-7/16	SA136651	SA136767	SA138651	SA139767
	37	.1040	1-7/16	SA136650	SA136766	SA138650	SA139766
	36	.1065	1-7/16	SA136649	SA136765	SA138649	SA139765
7/64		.1094	1-1/2	SA136604	SA136704	SA138604	SA139704
	35	.1100	1-1/2	SA136648	SA136764	SA138648	SA139764
	34	.1110	1-1/2	SA136647	SA136763	SA138647	SA139763
	33	.1130	1-1/2	SA136646	SA136762	SA138646	SA139762
	32	.1160	1-5/8	SA136645	SA136761	SA138645	SA139761
	31	.1200	1-5/8	SA136644	SA136760	SA138644	SA139760
1/8		.1250	1-5/8	SA136605	SA136705	SA138605	SA139705
	30	.1285	1-5/8	SA136643	SA136759	SA138643	SA139759
	29	.1360	1-3/4	SA136642	SA136758	SA138642	SA139758
	28	.1405	1-3/4	SA136641	SA136757	SA138641	SA139757
9/64		.1406	1-3/4	SA136606	SA136706	SA138606	SA139706
	27	.1440	1-7/8	SA136640	SA136756	SA138640	SA139756
	26	.1470	1-7/8	SA136639	SA136755	SA138639	SA139755
	25	.1495	1-7/8	SA136638	SA136754	SA138638	SA139754
	24	.1520	2	SA136637	SA136753	SA138637	SA139753
	23	.1540	2	SA136636	SA136752	SA138636	SA139752
5/32		.1562	2	SA136607	SA136707	SA138607	SA139707
	22	.1570	2	SA136635	SA136751	SA138635	SA139751
	21	.1590	2-1/8	SA136634	SA136750	SA138634	SA139750
	20	.1610	2-1/8	SA136633	SA136749	SA138633	SA139749
	19	.1660	2-1/8	SA136632	SA136748	SA138632	SA139748
	18	.1695	2-1/8	SA136631	SA136747	SA138631	SA139747
11/64		.1719	2-1/8	SA136608	SA136708	SA138608	SA139708
	17	.1730	2-3/16	SA136630	SA136746	SA138630	SA139746
	16	.1770	2-3/16	SA136629	SA136745	SA138629	SA139745
	15	.1800	2-3/16	SA136628	SA136744	SA138628	SA139744



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Aircraft Extension Drills

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Fractional	Wire Gage			HSS Part No.	HSS Part No.	Type J NAS-907 Cobalt	Type J NAS-907 Cobalt	
3/16	14	.1820	2-3/16	SA136627	SA136743	SA138627	SA139743	
	13	.1850	2-5/16	SA136626	SA136742	SA138626	SA139742	
		.1875	2-5/16	SA136609	SA136709	SA138609	SA139709	
		.1890	2-5/16	SA136625	SA136741	SA138625	SA139741	
		.1910	2-5/16	SA136624	SA136740	SA138624	SA139740	
		.1935	2-7/16	SA136623	SA136739	SA138623	SA139739	
		.1960	2-7/16	SA136622	SA136738	SA138622	SA139738	
13/64	8	.1990	2-7/16	SA136621	SA136737	SA138621	SA139737	
	7	.2010	2-7/16	SA136620	SA136736	SA138620	SA139736	
		.2031	2-7/16	SA136610	SA136710	SA138610	SA139710	
		.2040	2-1/2	SA136619	SA136735	SA138619	SA139735	
		.2055	2-1/2	SA136618	SA136734	SA138618	SA139734	
		.2090	2-1/2	SA136617	SA136733	SA138617	SA139733	
		.2130	2-1/2	SA136616	SA136732	SA138616	SA139732	
7/32		.2187	2-1/2	SA136611	SA136711	SA138611	SA139711	
	2	.2210	2-5/8	SA136615	SA136731	SA138615	SA139731	
	1	.2280	2-5/8	SA136614	SA136730	SA138614	SA139730	
15/64	A	.2340	2-5/8	-	SA136790	-	SA139790	
		.2344	2-5/8	SA136612	SA136712	SA138612	SA139712	
	B	.2380	2-3/4	SA136675	SA136791	SA138675	SA139791	
	C	.2420	2-3/4	-	SA136792	-	SA139792	
1/4	D	.2460	2-3/4	-	SA136793	-	SA139793	
	E	.2500	2-3/4	SA136613	SA136713	SA138613	SA139713	
	G	.2610	2-7/8	-	SA136795	-	SA139795	
17/64		.2656	2-7/8	SA136584	SA136714	SA138584	SA139714	
	H	.2660	2-7/8	SA136680	SA136796	SA138680	SA139796	
	I	.2720	2-7/8	SA136681	-	SA138681	-	
	J	.2770	2-7/8	SA136682	SA136798	SA138682	SA139798	
	K	.2810	2-15/16	SA136683	SA136799	SA138683	SA139799	
	9/32		.2812	2-15/16	SA136585	SA136715	SA138585	SA139715
		L	.2900	2-15/16	SA136684	SA136800	SA138684	SA139800
M		.2950	3-1/16	SA136685	SA136801	SA138685	SA139801	
19/64		.2969	3-1/16	SA136586	SA136716	SA138586	SA139716	
	N	.3020	3-1/16	-	SA136802	-	SA139802	
5/16		.3125	3-3/16	SA136587	SA136717	SA138587	SA139717	
	O	.3160	3-3/16	SA136687	SA136803	SA138687	SA139803	
	P	.3230	3-5/16	SA136688	SA136804	SA138688	SA139804	
21/64		.3281	3-5/16	SA136588	SA136718	SA138588	SA139718	
	Q	.3320	3-7/16	SA136689	-	SA138689	-	
	R	.3390	3-7/16	-	SA136806	-	SA139806	
11/32		.3437	3-7/16	SA136589	SA136719	SA138589	SA139719	
	S	.3480	3-1/2	-	SA136807	-	SA139807	
	T	.3580	3-1/2	SA136692	SA136808	SA138692	SA139808	
23/64		.3594	3-1/2	SA136590	SA136720	SA138590	SA139720	
	U	.3680	3-5/8	-	SA136809	-	SA139809	
3/8		.3750	3-5/8	SA136591	SA136721	SA138591	SA139721	
	V	.3770	3-5/8	SA136694	SA136810	SA138694	SA139810	
	W	.3860	3-3/4	-	SA136811	-	SA139811	
25/64		.3906	3-3/4	SA136592	SA136722	SA138592	SA139722	
	X	.3970	3-3/4	SA136696	SA136812	SA138696	SA139812	
	Y	.4040	3-7/8	SA136697	SA136813	SA138697	SA139813	
13/32		.4062	3-7/8	SA136693	SA136723	SA138693	SA139723	
	Z	.4130	3-7/8	SA136698	SA136814	SA138698	SA139814	
		.4219	3-15/16	SA136594	SA136724	SA138594	SA139724	
7/16		.4375	4-1/16	SA136595	SA136725	SA138595	SA139725	
29/64		.4531	4-3/16	SA136596	SA136726	SA138596	SA139726	
15/32		.4687	4-5/16	SA136597	SA136727	SA138597	SA139727	
31/64		.4844	4-3/8	SA136598	SA136728	SA138598	SA139728	
1/2		.5000	4-1/2	SA136599	SA136729	SA138599	SA139729	



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