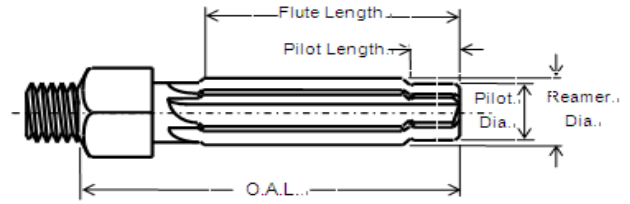


◇ Threaded Shank Reamers

1/4-28 2A Thread, NAS897



Material: HSS, Cobalt, Carbide
 # of Flute: 6 Flutes Range: .1500-.1561 Dia.
 Diameter/ Type: .1500-.4129 Tolerances: +.0002-.0000
 *Overall Length Measured from Tip of Flute to Seating Angle



Reamer Dia.	Pilot Dia.	Pilot Length	O.A.L.	Shank Thread	Straight Flute Order No.	Spiral Flute Order No.
0.1610	0.1250	5/16"	2-1/2"	1/4-28	SA641610-1250	SA651610-1250
0.1850	0.1600	5/16"	2-1/2"	1/4-28	SA641850-1600	SA651850-1600
0.1860	0.1540	5/16"	2-1/2"	1/4-28	SA641860-1540	SA651860-1540
0.1870	0.1600	5/16"	2-1/2"	1/4-28	SA641870-1600	SA651870-1600
0.1870	0.1740	5/16"	2-1/2"	1/4-28	SA641870-1740	SA651870-1740
0.1875	0.1600	5/16"	2-1/2"	1/4-28	SA641875-1600	SA651875-1600
0.1985	0.1850	5/16"	2-1/2"	1/4-28	SA641985-1850	SA651985-1850
0.2000	0.1870	5/16"	2-1/2"	1/4-28	SA642000-1870	SA652000-1870
0.1985	0.1945	5/16"	2-1/2"	1/4-28	SA641985-1945	SA651985-1945
0.2130	0.1980	1/2"	2-1/4"	1/4-28	SA642130-1980	SA652130-1980
0.2031	0.1875	5/16"	2-1/2"	1/4-28	SA642031-1875	SA652031-1875
0.2130	0.1950	5/16"	2-1/2"	1/4-28	SA642130-1950	SA652130-1950
0.2140	0.1970	1/2"	2-1/4"	1/4-28	SA642140-1970	SA652140-1970
0.2158	0.2000	5/16"	2-1/2"	1/4-28	SA642158-2000	SA652158-2000
0.2160	0.1980	1/2"	2-1/4"	1/4-28	SA642160-1980	SA652160-1980
0.2188	0.2031	5/16"	2-1/2"	1/4-28	SA642188-2031	SA652188-2031
0.2314	0.2158	3/8"	2-1/2"	1/4-28	SA642314-2158	SA652314-2158
0.2330	0.2140	3/8"	2-1/2"	1/4-28	SA642330-2140	SA652330-2140
0.2340	0.2130	3/8"	2-1/2"	1/4-28	SA642340-2130	SA652340-2130
0.2344	0.2180	3/8"	2-1/2"	1/4-28	SA642344-2180	SA652344-2180
0.2455	0.2340	3/8"	2-1/2"	1/4-28	SA642455-2340	SA652455-2340
0.2460	0.2330	3/8"	2-1/4"	1/4-28	SA642460-2330	SA652460-2330
0.2470	0.2314	3/8"	2-1/2"	1/4-28	SA642470-2314	SA652470-2314
0.2500	0.2344	3/8"	2-1/2"	1/4-28	SA642500-2344	SA652500-2344
0.2600	0.2310	3/8"	2-1/4"	1/4-28	SA642600-2310	SA652600-0220
0.2600	0.2460	3/8"	2-1/2"	1/4-28	SA642600-2460	SA652600-2460
0.2610	0.2450	3/8"	2-1/2"	1/4-28	SA642610-2450	SA652610-2450
0.2620	0.2470	3/8"	2-1/2"	1/4-28	SA642620-2470	SA652620-2470
0.2621	0.2470	3/8"	2-1/2"	1/4-28	SA642621-2470	SA652621-2470
0.2656	0.2500	3/8"	2-1/2"	1/4-28	SA642656-2500	SA652656-2500
0.2755	0.2600	3/8"	2-1/2"	1/4-28	SA642755-2600	SA652755-2600
0.2770	0.2610	3/8"	2-1/2"	1/4-28	SA642770-2610	SA652770-2610
0.2780	0.2620	3/8"	2-1/2"	1/4-28	SA642780-2620	SA642780-2620
0.2782	0.2621	3/8"	2-1/2"	1/4-28	SA642782-2621	SA652782-2621

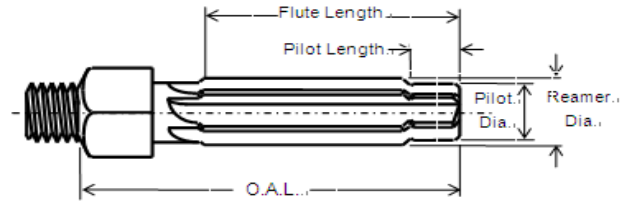


◆ Threaded Shank Reamers

1/4-28 2A Thread, NAS897



Material: HSS, Cobalt, Carbide
 # of Flute: 6 Flutes Range: .1500-.1561 Dia.
 Diameter/ Type: .1500-.4129 Tolerances: +.0002-.0000
 *Overall Length Measured from Tip of Flute to Seating Angle



Reamer Dia.	Pilot Dia.	Pilot Length	O.A.L.	Shank Thread	Straight Flute Order No.	Spiral Flute Order No.
0.2812	0.2656	3/8"	2-1/2"	1/4-28	SA642812-2656	SA652812-2656
0.2920	0.2770	3/8"	2-1/2"	1/4-28	SA642920-2770	SA652920-2770
0.2939	0.2782	3/8"	2-1/2"	1/4-28	SA642939-2782	SA652939-2782
0.2969	0.2812	1/2"	2-1/4"	1/4-28	SA642969-2812	SA652969-2812
0.3090	0.2939	3/8"	2-1/2"	1/4-28	SA643090-2939	SA653090-2939
0.3100	0.2920	3/8"	2-1/2"	1/4-28	SA643100-2920	SA653100-2920
0.3125	0.2969	3/8"	2-1/2"	1/4-28	SA643125-2696	SA653125-2696
0.3230	0.3100	3/8"	2-1/2"	1/4-28	SA643230-3100	SA653230-3100
0.3251	0.3090	3/8"	2-1/2"	1/4-28	SA643251-3090	SA653251-3090
0.3281	0.3125	1/2"	2-1/4"	1/4-28	SA643281-3125	SA653281-3125
0.3390	0.3230	3/8"	2-1/2"	1/4-28	SA643390-3230	SA653390-3230
0.3390	0.3350	3/8"	2-1/2"	1/4-28	SA643390-3350	SA653390-3350
0.3407	0.3251	3/8"	2-1/2"	1/4-28	SA643407-3251	SA653407-3251
0.3438	0.3281	1/2"	2-1/4"	1/4-28	SA643438-3281	SA653438-3281
0.3595	0.3438	1/2"	2-1/4"	1/4-28	SA643595-3438	SA653595-3438
0.3710	0.3550	5/16"	2-1/2"	1/4-28	SA643710-3550	SA653710-3550
0.3750	0.3594	1/2"	2-1/2"	1/4-28	SA643750-3594	SA653750-3594
0.3750	0.3494	1/2"	2-1/2"	1/4-28	SA643750-3494	SA653750-3494
0.3906	0.3750	1/2"	2-1/2"	1/4-28	SA643906-3750	SA653906-3750
0.4005	0.3850	1/2"	2-1/2"	1/4-28	SA644005-3850	SA654005-3850
0.4010	0.3860	1/2"	2-1/2"	1/4-28	SA644010-3860	SA654010-3860
0.4062	0.3906	1/2"	2-1/2"	1/4-28	SA644062-3906	SA654062-3906
0.4219	0.4062	1/2"	2-1/2"	1/4-28	SA644219-4062	SA654219-4062
0.4375	0.4219	1/2"	2-1/2"	1/4-28	SA644375-4219	SA654375-4219
0.4531	0.4375	1/2"	2-1/2"	1/4-28	SA644531-4375	SA654531-4375
0.4688	0.4531	1/2"	2-1/2"	1/4-28	SA644688-4531	SA654688-4531
0.4844	0.4688	1/2"	2-1/2"	1/4-28	SA644844-4688	SA654844-4688
0.5000	0.4844	1/2"	2-1/2"	1/4-28	SA645000-4844	SA655000-4844
0.5312	0.5156	1/2"	2-1/2"	1/4-28	SA645312-5156	SA655312-5156
0.5625	0.5469	1/2"	2-1/2"	1/4-28	SA645625-5469	SA655625-5469
0.5781	0.5625	1/2"	2-1/2"	1/4-28	SA645781-5625	SA655781-5625
0.5938	0.5781	1/2"	2-1/2"	1/4-28	SA645938-5781	SA655938-5781
0.6250	0.6094	1/2"	2-1/2"	1/4-28	SA646250-6094	SA656250-6094