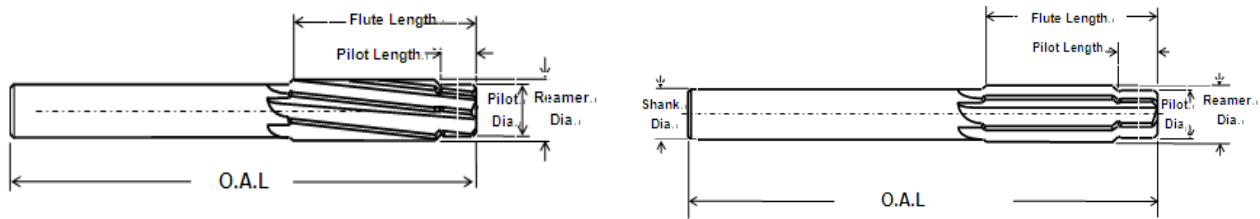




◇ Piloted Reamers

Straight Shank NAS 897

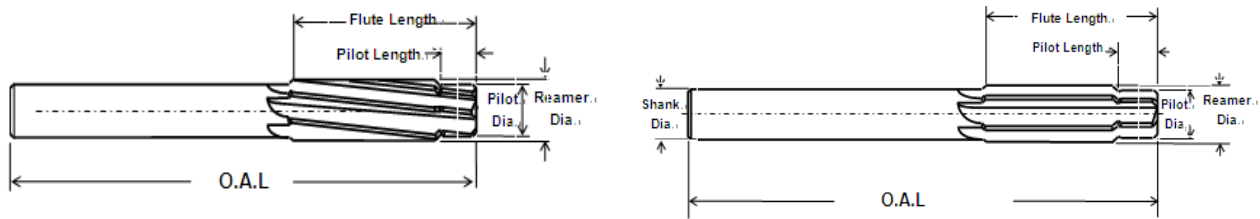


Straight Flute/Straight Shank/ Variable Sizes
Other Diameters Available upon specific requirements

Reamer Dia.	Pilot Dia.	Flute Length	Pilot Length	O.A.L.	Straight Flute Order No.	Spiral Flute Order No.
0.1610	0.1250	13/16"	5/16"	4-1/2"	SA671610-1250	SA681610-1250
0.1850	0.1600	13/16"	5/16"	4-1/2"	SA671850-1600	SA681850-1600
0.1860	0.1540	13/16"	5/16"	4-1/2"	SA671860-1540	SA681860-1540
0.1870	0.1600	13/16"	5/16"	4-1/2"	SA671870-1600	SA681870-1600
0.1870	0.1740	13/16"	5/16"	4-1/2"	SA671870-1740	SA681870-1740
0.1875	0.1600	13/16"	5/16"	4-1/2"	SA671875-1600	SA681875-1600
0.1985	0.1845	15/16"	5/16"	5"	SA671985-1845	SA681985-1845
0.1985	0.1850	15/16"	5/16"	5"	SA671985-1850	SA681985-1850
0.1985	0.1945	15/16"	5/16"	5"	SA671985-1945	SA681985-1945
0.2000	0.1870	15/16"	5/16"	5"	SA672000-1870	SA682000-1870
0.2031	0.1875	15/16"	5/16"	5"	SA672031-1875	SA682031-1875
0.2130	0.1950	15/16"	5/16"	5"	SA672130-1950	SA682130-1950
0.2130	0.1985	15/16"	5/16"	5"	SA672130-1985	SA682130-1985
0.2140	0.1970	15/16"	5/16"	5"	SA672140-1970	SA682140-1970
0.2158	0.2000	15/16"	5/16"	5"	SA672158-2000	SA682158-2000
0.2160	0.1980	15/16"	5/16"	5"	SA672160-1980	SA682160-1980
0.2188	0.2031	15/16"	5/16"	5"	SA672188-2031	SA682188-2031
0.2314	0.2158	1-1/8"	3/8"	6"	SA672314-2158	SA682314-2158
0.2330	0.2140	1-1/8"	3/8"	6"	SA672330-2140	SA682330-2140
0.2340	0.2130	1-1/8"	3/8"	6"	SA672340-2130	SA682340-2130
0.2344	0.2180	1-1/8"	3/8"	6"	SA672344-2180	SA682344-2180
0.2435	0.2340	1-1/8"	3/8"	6"	SA672435-2340	SA682435-2340
0.2455	0.2340	1-1/8"	3/8"	6"	SA672455-2340	SA682455-2340
0.2460	0.2330	1-1/8"	3/8"	6"	SA672460-2330	SA682460-2330
0.2470	0.2314	1-1/8"	3/8"	6"	SA672470-2314	SA682470-2314
0.2500	0.2344	1-1/8"	3/8"	6"	SA672500-2344	SA682500-2344
0.2600	0.2460	1-1/8"	3/8"	6"	SA672600-2460	SA682600-2460
0.2610	0.2310	1-1/8"	3/8"	6"	SA672610-2310	SA682610-2310
0.2610	0.2450	1-1/8"	3/8"	6"	SA672610-2450	SA682610-2450
0.2620	0.2470	1-1/8"	3/8"	6"	SA672620-2470	SA682620-2470

◇ Piloted Reamers

Straight Shank, NAS 897



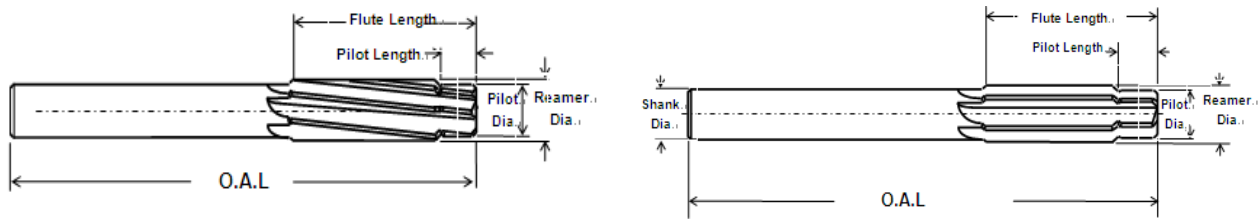
Straight Flute/Straight Shank/ Variable Sizes HSS, Cobalt, Carbide
Other Diameters Available upon specific requirements

Reamer Dia.	Pilot Dia.	Flute Length	Pilot Length	O.A.L.	Straight Flute Order No.	Spiral Flute Order No.
0.2621	0.2470	1-1/8"	3/8"	6"	SA672621-2470	SA682621-2470
0.2656	0.2500	1-1/8"	3/8"	6"	SA672656-2500	SA682656-2500
0.2755	0.2600	1-1/8"	3/8"	6"	SA672755-2600	SA682755-2600
0.2770	0.2610	1-1/8"	3/8"	6"	SA672770-2610	SA682770-2610
0.2780	0.2620	1-1/8"	3/8"	6"	SA672780-2620	SA682780-2620
0.2782	0.2621	1-1/8"	3/8"	6"	SA672782-2621	SA682782-2621
0.2810	0.2670	1-1/8"	3/8"	6"	SA672810-2670	SA682810-2670
0.2812	0.2656	1-1/8"	3/8"	6"	SA672812-2656	SA682812-2656
0.2910	0.2755	1-1/8"	3/8"	6"	SA672910-2755	SA682910-2755
0.2920	0.2770	1-1/8"	3/8"	6"	SA672920-2770	SA682920-2770
0.2939	0.2782	1-1/8"	3/8"	6"	SA672939-2782	SA682939-2782
0.2969	0.2812	1-1/8"	3/8"	6"	SA672969-2812	SA682969-2812
0.3075	0.2910	1-1/8"	3/8"	6"	SA673075-2910	SA683075-2910
0.3090	0.2939	1-1/8"	3/8"	6"	SA673090-2939	SA683090-2939
0.3100	0.2920	1-3/16"	5/16"	6"	SA673100-2920	SA683100-2920
0.3125	0.2969	1-1/8"	3/8"	6"	SA673125-2969	SA683125-2969
0.3225	0.3075	1-1/8"	3/8"	6"	SA673225-3075	SA683225-3075
0.3230	0.3100	1-1/8"	3/8"	6"	SA673230-3100	SA683230-3100
0.3251	0.3090	1-1/8"	3/8"	6"	SA673251-3090	SA683251-3090
0.3281	0.3125	1-1/8"	3/8"	6"	SA673281-3125	SA683281-3125
0.3380	0.3225	1-1/8"	3/8"	6"	SA673380-3225	SA683380-3225
0.3390	0.3230	1-1/8"	3/8"	6"	SA673390-3230	SA683390-3230
0.3390	0.3350	1-3/16"	5/16"	6"	SA673390-3350	SA683390-3350
0.3407	0.3251	1-1/8"	3/8"	6"	SA673407-3251	SA683407-3251
0.3438	0.3281	1-1/4"	1/2"	6"	SA673438-3281	SA683438-3281
0.3535	0.3380	1-1/4"	1/2"	7"	SA673535-3380	SA683535-3380
0.3594	0.3438	1-1/4"	1/2"	7"	SA673594-3438	SA683594-3438
0.3700	0.3535	1-1/4"	1/2"	7"	SA673700-3535	SA683700-3535
0.3710	0.3550	1-1/4"	1/2"	7"	SA673710-3550	SA683710-3550
0.3750	0.3494	1-1/4"	1/2"	7"	SA673750-3494	SA683750-3494



◆ Piloted Reamers

Straight Shank NAS 897



Straight Flute/Straight Shank/ Variable Sizes HSS, COBALT, CARBIDE
Other Diameters Available upon specific requirements

Reamer Dia.	Pilot Dia.	Flute Length	Pilot Length	O.A.L.	Straight Flute Order No.	Spiral Flute Order No.
0.3750	0.3594	1-1/4"	1/2"	7"	SA673750-3594	SA683750-3594
0.3850	0.3700	1-1/4"	1/2"	7"	SA673850-3700	SA683850-3700
0.3860	0.3720	1-1/4"	1/2"	7"	SA673860-3720	SA683860-3720
0.3906	0.3750	1-1/4"	1/2"	7"	SA673906-3750	SA683906-3750
0.4005	0.3850	1-1/4"	1/2"	7"	SA674005-3850	SA684005-3850
0.4010	0.3860	1-1/4"	1/2"	7"	SA674010-3860	SA684010-3860
0.4062	0.3906	1-1/4"	1/2"	7"	SA674062-3906	SA684062-3906
0.4160	0.4005	1-1/4"	1/2"	7"	SA674160-4005	SA684160-4005
0.4219	0.4062	1-1/4"	1/2"	7"	SA674219-4062	SA684219-4062
0.4325	0.4160	1-1/4"	1/2"	7"	SA674325-4160	SA684325-4160
0.4375	0.4219	1-1/4"	1/2"	7"	SA674375-4219	SA684375-4219
0.4485	0.4325	1-1/4"	1/2"	7"	SA674485-4325	SA684485-4325
0.4531	0.4375	1-1/4"	1/2"	7"	SA674531-4375	SA684531-4375
0.4640	0.4405	1-1/4"	1/2"	7"	SA674640-4405	SA684640-4405
0.4688	0.4531	1-1/4"	1/2"	7"	SA674688-4531	SA684688-4531
0.4795	0.4640	1-1/2"	1/2"	8"	SA674795-4640	SA684795-4640
0.4844	0.4688	1-1/2"	1/2"	8"	SA674844-4688	SA684844-4688
0.4950	0.4795	1-1/2"	1/2"	8"	SA674950-4795	SA684950-4795
0.5000	0.4844	1-1/2"	1/2"	8"	SA675000-4844	SA685000-4844
0.5110	0.4950	1-1/2"	1/2"	8"	SA675110-4950	SA685110-4950
0.5156	0.5000	1-1/2"	1/2"	8"	SA675156-5000	SA685156-5000
0.5265	0.5110	1-1/2"	1/2"	8"	SA675265-5110	SA685265-5110
0.5312	0.5156	1-1/2"	1/2"	8"	SA675312-5156	SA685312-5156
0.5469	0.5312	1-1/2"	1/2"	8"	SA675469-5312	SA685469-5312
0.5625	0.5469	1-1/2"	1/2"	8"	SA675625-5469	SA685625-5469
0.5781	0.5625	1-1/2"	1/2"	8"	SA675781-5625	SA685781-5625
0.5938	0.5781	1-1/2"	1/2"	8"	SA675938-5781	SA685938-5781
0.6094	0.5938	1-1/2"	1/2"	9"	SA676094-5938	SA686094-5938
0.6250	0.6094	1-3/4"	1/2"	9"	SA676250-6094	SA686250-6094