



# ◇ Threaded Shank Countersinks

1/4-28 Threaded Shank High Speed Steel



## 3/8" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
40	0.0980	SA52040-3/8
30	0.1285	SA52030-3/8
27	0.1440	SA52027-3/8
26	0.1470	SA52026-3/8
5/32	0.1562	SA52010-3/8
22	0.1570	SA52022-3/8
21	0.1590	SA52021-3/8

## 3 Flute 100 Degree

Pilot Size	Dec. Equiv.	Part Number
20	0.1610	SA52020-3/8
19	0.1660	SA52019-3/8
16	0.1770	SA52016-3/8
13	0.1850	SA52013-3/8
3/16	0.1875	SA51012-3/8
12	0.1890	SA52012-3/8
10	0.1935	SA52010-3/8

Pilot Size	Dec. Equiv.	Part Number
8	0.1990	SA52008-3/8
7	0.2010	SA52007-3/8
6	0.2040	SA52006-3/8
D	0.2460	SA53004-3/8
1/4	0.2500	SA51016-3/8
5/16	0.3125	SA51020-3/8

## 7/16" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
40	0.0980	SA52040-7/16
1/8	0.1250	SA51008-7/16
30	0.1285	SA52030-7/16
27	0.1440	SA52027-7/16
5/32	0.1562	SA51010-7/16

Pilot Size	Dec. Equiv.	Part Number
21	0.1590	SA52021-7/16
19	0.1660	SA52019-7/16
3/16	0.1875	SA51012-7/16
12	0.1890	SA52012-7/16
11	0.1910	SA52011-7/16

Pilot Size	Dec. Equiv.	Part Number
10	0.1935	SA52010-7/16
1/4	0.2500	SA51016-7/16
5/16	0.3125	SA51020-7/16

## 1/2" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
3/32	0.0938	SA51006-1/2
40	0.0980	SA52040-1/2
1/8	0.1250	SA51008-1/2
30	0.1285	SA52030-1/2
27	0.1440	SA52027-1/2
5/32	0.1562	SA51010-1/2
21	0.1590	SA52021-1/2
20	0.1610	SA52020-1/2
16	0.1770	SA52016-1/2
13	0.1850	SA52013-1/2
3/16	0.1875	SA51012-1/2
1/2	0.1890	SA51032-1/2

Pilot Size	Dec. Equiv.	Part Number
11	0.1910	SA52011-1/2
10	0.1935	SA52010-1/2
8	0.1990	SA52008-1/2
7	0.2010	SA52007-1/2
13/64	0.2031	SA51013-1/2
6	0.2040	SA52006-1/2
5	0.2055	SA52005-1/2
4	0.2090	SA52004-1/2
3	0.2130	SA52003-1/2
7/32	0.2188	SA51014-1/2
A	0.2340	SA53001-1/2
15/64	0.2344	SA51015-1/2

Pilot Size	Dec. Equiv.	Part Number
D	0.2460	SA53004-1/2
1/4	0.2500	SA51016-1/2
G	0.2610	SA53007-1/2
J	0.2770	SA53011-1/2
9/32	0.2812	SA51018-1/2
N	0.3020	SA53014-1/2
O	0.3090	SA53015-1/2
5/16	0.3125	SA51020-1/2
P	0.3230	SA53016-1/2
R	0.3390	SA53018-1/2
3/8	0.3750	SA51024-1/2

## 5/8" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
40	0.0980	SA52040-5/8
30	0.1285	SA52030-5/8
21	0.1590	SA52021-5/8
13	0.1850	SA52013-5/8
3/16	0.1875	SA51012-5/8
10	0.1935	SA52010-5/8

Pilot Size	Dec. Equiv.	Part Number
D	0.2460	SA53004-5/8
1/4	0.2500	SA51016-5/8
G	0.2610	SA53007-5/8
0.309	0.3090	SA54309-5/8
5/16	0.3125	SA51020-5/8
0.325	0.3250	SA54325-5/8

Pilot Size	Dec. Equiv.	Part Number
R	0.3390	SA53018-5/8
0.345	0.3450	SA54345-5/8
0.371	0.3710	SA54371-5/8
3/8	0.3750	SA51024-5/8
Y	0.4040	SA53024-5/8
0.488	0.4880	SA54488-5/8

## 3/4" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
3/16	0.1875	SA51012-3/4
1/4	0.2500	SA51016-3/4
5/16	0.3125	SA51020-3/4

Pilot Size	Dec. Equiv.	Part Number
3/8	0.3750	SA51024-3/4
7/16	0.4375	SA51028-3/4

## 9/16" BODY DIAMTER

Pilot Size	Dec. Equiv.	Part Number
1/4	0.2500	SA1016-9/16
0.374	0.3740	SA54374-9/16
0.390	0.3900	SA54390-9/16
0.405	0.4050	SA54405-9/16